

# CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

Certificate No.:  
2388-CPR-21-59464. Rev.3.0

Initial certification date:  
25-01-2021

Validity end date:  
25-01-2027

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product(s)

## **Cold formed welded structural hollow sections of non-alloy steels**

to be use in metal structures or in composite metal and concrete structures

placed on the market under the name or trademark of

**thyssenkrupp Schulte GmbH**

**thyssenkrupp Allee 1, 45143 Essen, Germany**

And produced in the manufacturing plant(s)

**thyssenkrupp Schulte GmbH**

**thyssenkrupp Allee 1, 45143 Essen, Germany**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s)

**EN 10219-1:2006**

under system 2+ are applied and that

**THE FACTORY PRODUCTION CONTROL IS ASSESSED TO BE IN CONFORMITY WITH  
THE APPLICABLE REQUIREMENTS**

This certificate will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

For more details see Appendix accompanying this Certificate.

Place and date:  
**Barendrecht, 11-01-2024**

Check Validity



For the issuing office:  
**Notified Body 2388, The Netherlands**

**Bjørn Spongsveen**  
Management Representative



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# Appendix to Certificate

## Certificate history:

| Revision | Description  | Issued date |
|----------|--|-------------|
| 0.0      | Original certificate   | 2021-01-25  |
| 1.0      | Change of Certificate Numbering system as per DNV procedure and Brand change from DNVGL to DNV   | 2021-07-05  |
| 2.0      | Change of warehouse sites. Removed 5 sites are Bremen, Hamburg, Mannheim, Völklingen and Freiburg. Added 3 sites are Rotenburg, Dortmund and Frechen | 2021-12-13  |
| 3.0      | Re Certification   | 2024-01-11  |

| Manufacturing plant                | Full address                                       |
|------------------------------------|--|
| Branch Bielefeld                   | Artur-Ladebeck-Straße 114, D-33647 Bielefeld       |
| Branch Rheine                      | Sprickmannstraße 77-87, D-48431 Rheine             |
| Branch Rostock                     | Schmarler Damm 11, D-18069 Rostock                 |
| Branch Braunschweig                | Robert-Bosch-Straße 1, D-38112 Braunschweig        |
| Branch Erfurt                      | Mittelhäuser Straße 80, D-99089 Erfurt             |
| Branch Kassel                      | Söhrestraße 5, D-34123 Kassel                      |
| Regional Logistic Center Radebeul  | Kötitzer Straße 110, D-01445 Radebeul              |
| Branch Nürnberg                    | Dieselstraße 55, D-90441 Nürnberg                  |
| Branch München                     | Truderinger Straße 41, D-81677 München             |
| Branch Frankfurt                   | Franziusstraße 8-14, D-60314 Frankfurt             |
| Branch Fellbach                    | Ringstraße 45-69, D-70736 Fellbach                 |
| Regional Logistic Center Heilbronn | Benzstraße 2, D-74076 Heilbronn                    |
| Branch Weingarten                  | Weltestraße 8, D-88250 Weingarten                  |
| Branch Dortmund                    | Heinrich-August-Schulte-Straße 6, D-44147 Dortmund |
| Branch Frechen                     | Europaallee 12, D-50226 Frechen                    |
| Jacob Bek GmbH                     | Hohnerstr. 5-11, 89079 Ulm                         |
| Central Logistic Center Ratingen   | Borsigstraße 2, D-40880 Ratingen                   |
| Central Logistic Center Mülheim    | Oberhausener Straße 1, D-45476 Mülheim a.d. Ruhr   |
| Regional Logistic Center Rotenburg | Trinidadstraße 40, D-27356 Rotenburg               |

## Additional information to the scope of certificate

| Harmonised Standard | Steel grade & quality   | Shape   | Tolerance, Dimensions and Sectional Properties | Thickness mm | Width mm            | Ø mm           |
|---------------------|---|---|--|--------------|---------------------|----------------|
| EN10219-1:2006      | S235JRH, S275J0H/J2H, S355J0H/J2H/K2H, S275NH/NLH, S355NH/NLH | Cold formed circular hollow sections (CFCHS)    | EN10219-2:2019                                 | 2-25         | -                   | 21.3 up to 400 |
|                     | S235JRH, S275J0H/J2H, S355J0H/J2H/K2H, S275NH/NLH, S355NH/NLH | Cold formed rectangular hollow sections (CFRHS) |  | 2-16         | 50x30 up to 500x300 | -              |
|                     | S235JRH, S275J0H/J2H, S355J0H/J2H/K2H, S275NH/NLH, S355NH/NLH | Cold formed square hollow sections (CFRHS)      |  | 2-16         | 20x20 up to 400x400 | -              |

## Applications/limitations

The applicable obligations on the Manufacturer are found in CPR Article 15.

## Declaration of performance and marking of product

When meeting with the terms and conditions, as required, the manufacture shall draw up an EC declaration of product performance and legally affix the CE mark followed by the notified factory production control certification body identification number of DNV (2388).

End of Certificate